



LASER ISSE | GERMANY
USA
TÜRKİYE

Customized & Automated **Laser Solutions**

Cutting Welding Cleaning Marking



State-of-the-Art Innovation

Tailored for your vision

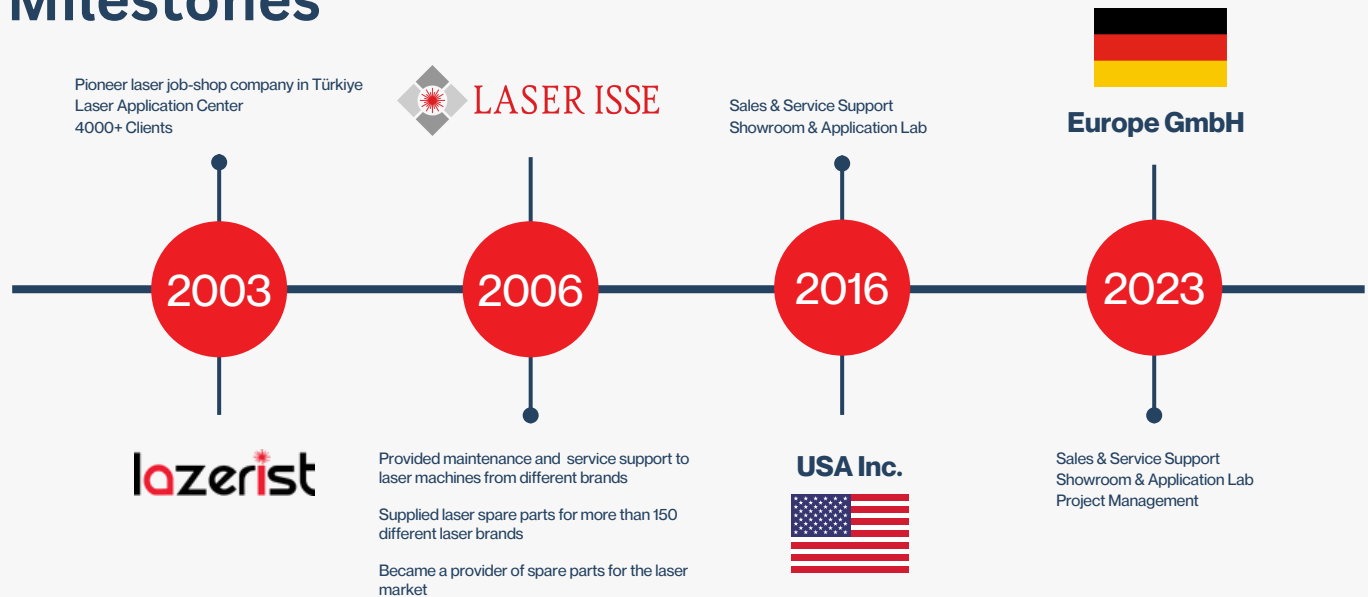
Laser ISSE is a leading Engineering and Automation company specializing in high-quality laser applications. We offer tailored solutions across more than 20 diverse industries, aiming to enhance and **streamline production processes**.

At Laser ISSE, we deliver innovative systems and solutions from initial **project design to final installation**. Our comprehensive services are flexible and supported by dedicated experts to meet your specific needs. We also provide creative mentoring to help clients develop effective strategies for improving production efficiency.

Renowned for our reliability in laser equipment, Laser ISSE has built a strong reputation in both established and emerging markets.

Laser Innovation Solution Support Expertise

Milestones



We design and produce the most efficient laser solution for each customer through our key principles: People, Processes, Performances, and Prices.

We also provide dedicated customer support and services throughout our entire project together, starting from our first meeting. From humble beginnings with little more than a dream, we now proudly stand next to globally renowned laser industry leaders.

Laser ISSE's focus is firmly set on satisfying the expectations of each one of our global customers and our determination to become the number one laser solution provider.



Laser Cutting

Coil Fed Laser Blanking

ONE Line, TWO Solutions



Watch Video

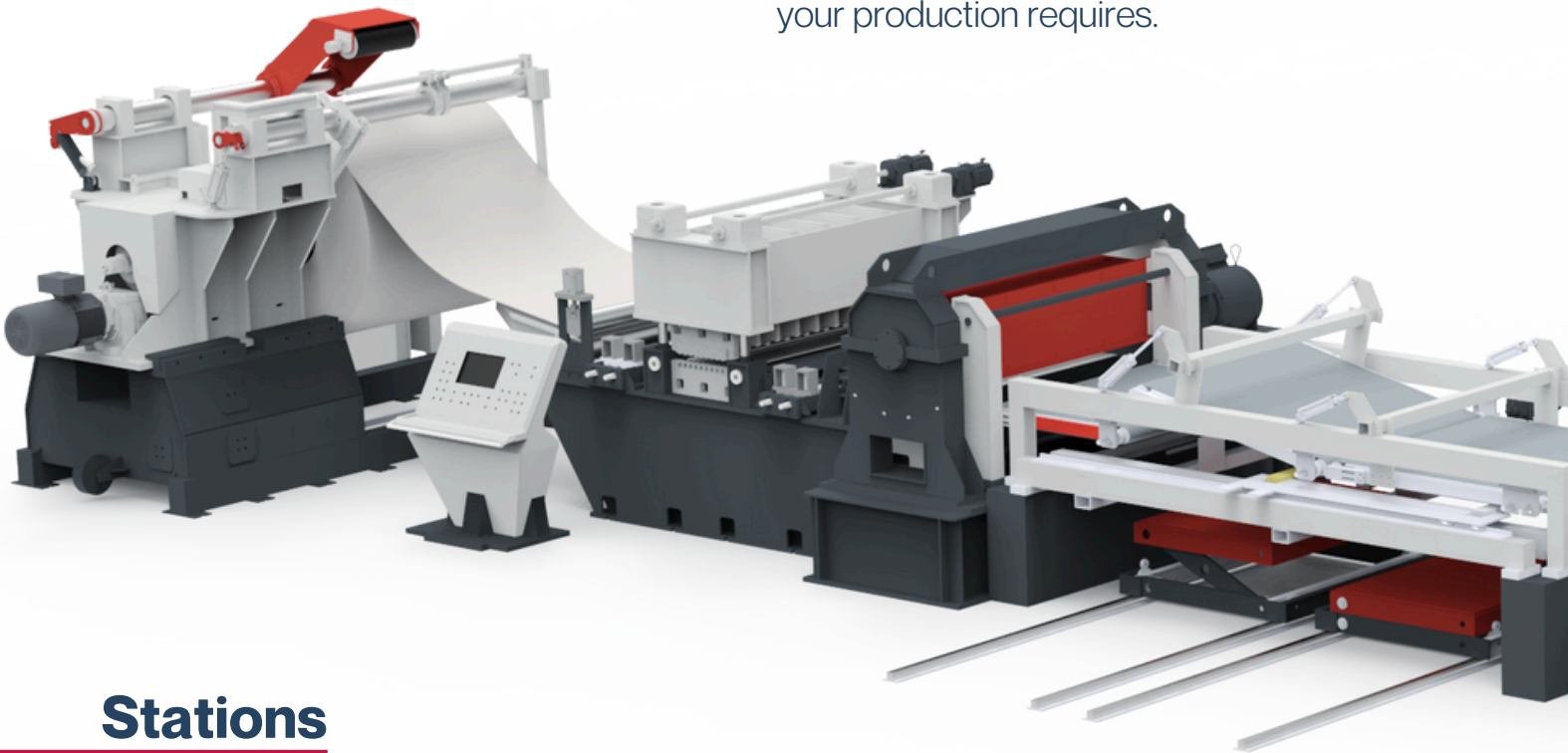
The **Blanking Line** cuts all your custom blanks directly from the coil with our turnkey solutions by utilizing automation for feeding, leveling, cutting and stacking.

Shear Cutting

Provides rapid cutting of blanks at any size.

Laser Cutting

Offers high-speed cutting for straight lines, trapezoids, or any other blank shapes that your production requires.



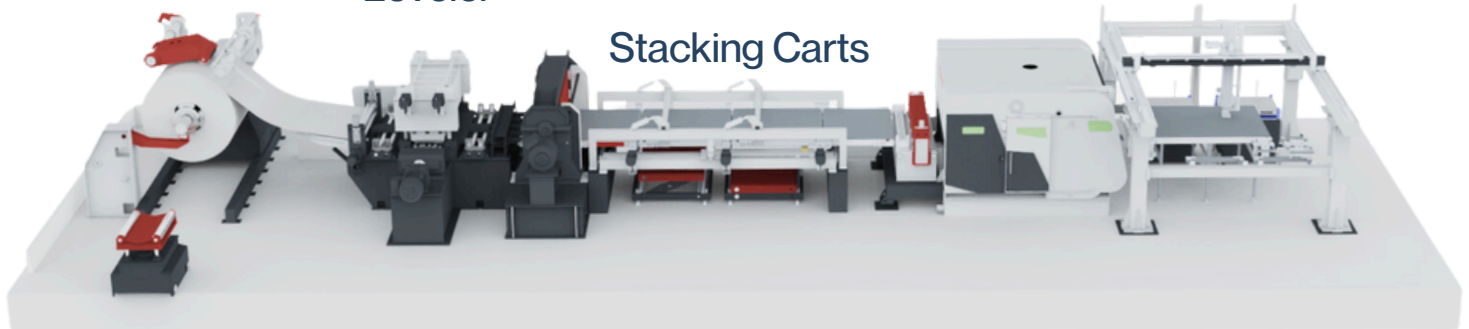
Stations

Decoiler

Leveler

Stacking Carts

Unloading Gantry



Eccentric Fly Shear

Laser Cutting

Customize your **Laser Blanking** by

Cone Type Decoiler

Double Head Decoiler

4 or 6 High Leveler

Compact Straightener

Shear

Stacking Station

Servo Feeder

Multi Head & Bridge

Laser Marking Unit

Articulated or Gantry Robot Unloading

Laser Power

Fiber Laser | 2kW - 15kW

Disk Laser | 4kW - 12kW



Sectors

Automotive
HVAC
Kitchenware

Cutlery
Industrial Kitchens
Home Appliances

Shelving & Display
Steel Service Center
Lockers & Cabinets

Construction Tools
Silos
Steel Tanks

Coil Fed Laser Blanking



Watch Video

Laser Blanking Advantages

Less scrap with continuous cutting and nesting

Elimination of die costs changeovers, maintenance

Reduced floor space requirements for raw materials

Multi-material processing abilities

Lower energy consumption

Customized cutting bed sizes

Clean-edged, precise, repeatable cutting process

Less footprint and lower building costs

Stop or "on the fly" cutting



Technical Specifications

Decoiler Capacity
5 - 32 Tons

Coil Width
20mm - 2150mm
(.78" - 84.6")

Material Thickness
0.3mm - 6mm
(.012" - .23")

Drive System
Servo / Linear Motor

Laser Source
Trumpf / IPG / Coherent

Laser Power
2kW - 15kW

Working Area
Custom-made

Cutting Head
Precitec

CNC
Siemens / Fanuc / Beckhoff

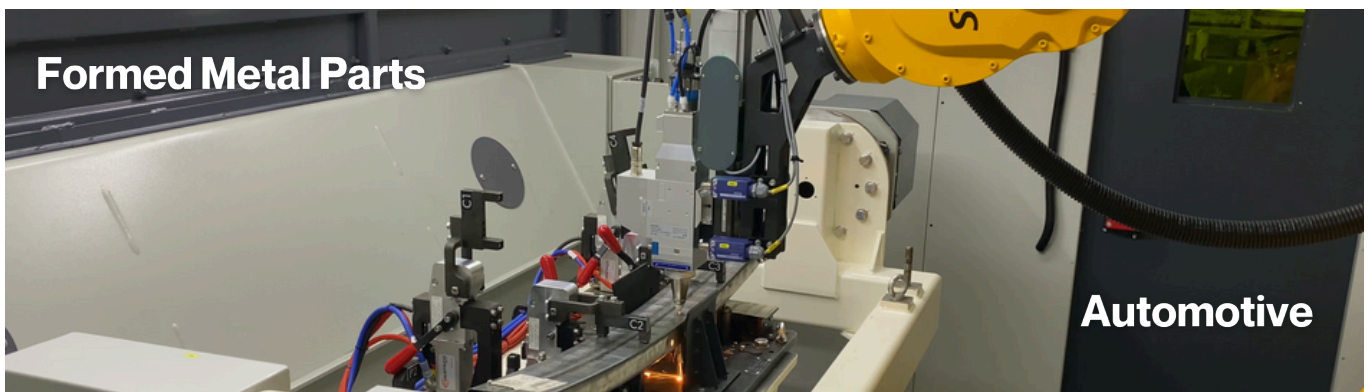
Robotic Laser Cutting

Customization
Positioners
Fixture Design
Offline Programming
Laser Safety Cell

Increased Productivity
through Robotic Automation



Watch Video



High Precision MICRO CUTTING SOLUTIONS



Watch Video

Precision Redefined
Accuracy Delivered

Options

Custom Design Fixture
Automatic Nozzle Changer

Automatic Nozzle Cleaner
Fume Extractor

Slatted Conveyor for Scrap
Purpose-Built Clamping

Features

High Precision Linear Encoders
HEAD-Controller
Slag Position Recognition

Manual / Auto Slider Table
Fly Cut
Integrated CAM Software

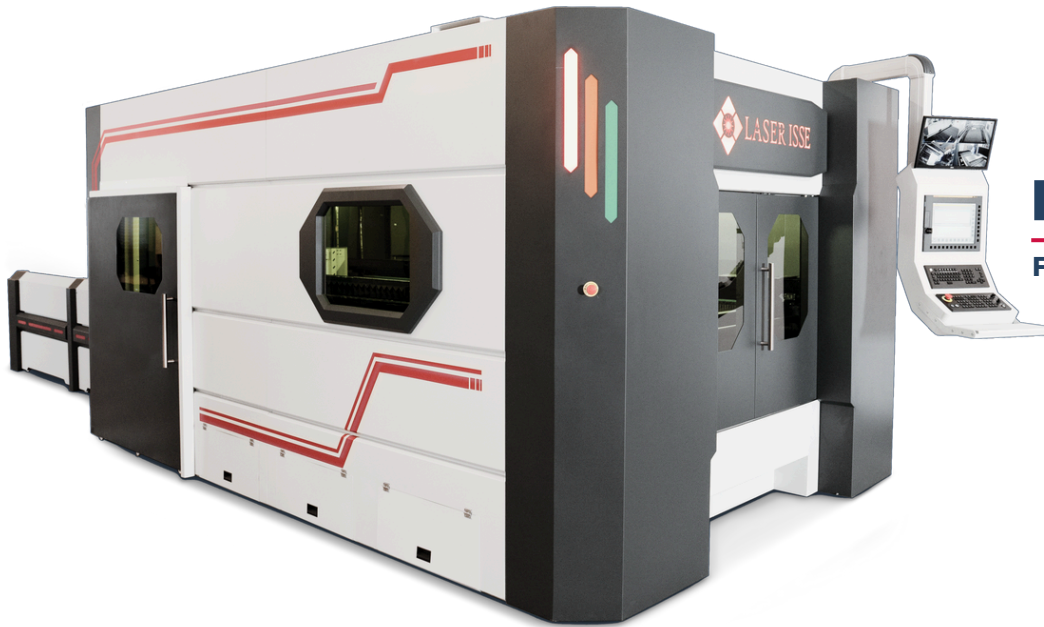
Granite or Cast Base
Multi-Touch HMI
Sheet Edge Detection

Technical Specifications

Laser Cutting Table		600x600 mm	1000x1000 mm	1250x1250 mm	
Laser Power	Positioning Accuracy	Repeatability	CNC	Jog Speed	Acceleration
1kW - 4kW	±25 µm	<10 µm	BECKHOFF	250m/min	24 m/s2

Convertible  Coil Fed Laser Blanking

High Speed 2D LASER CUTTING SOLUTIONS



Laser Power

Fiber Laser | 2kW - 20kW

Options

Automatic Nozzle Changer
Nozzle Beam Centering

Slatted Conveyor
Fume Extractor

Automated Unloading
Customized Cutting Bed

Features

Real Time Simulations
Internal Monitoring Cameras
Sheet Edge Auto-Detection

Multi-Touch HMI
Anti-Collision
Fly Cut

Remote Access
Lift Up - Down Shuttle Table
Automatic Nozzle Cleaner

Technical Specifications

Technical data is subject to change without prior notice.

Models	3015	4020	6020	8020
Working Area	3000x1500 mm	4000x2000 mm	6000x2000 mm	8000x2000 mm

Laser Power
2kW - 20kW

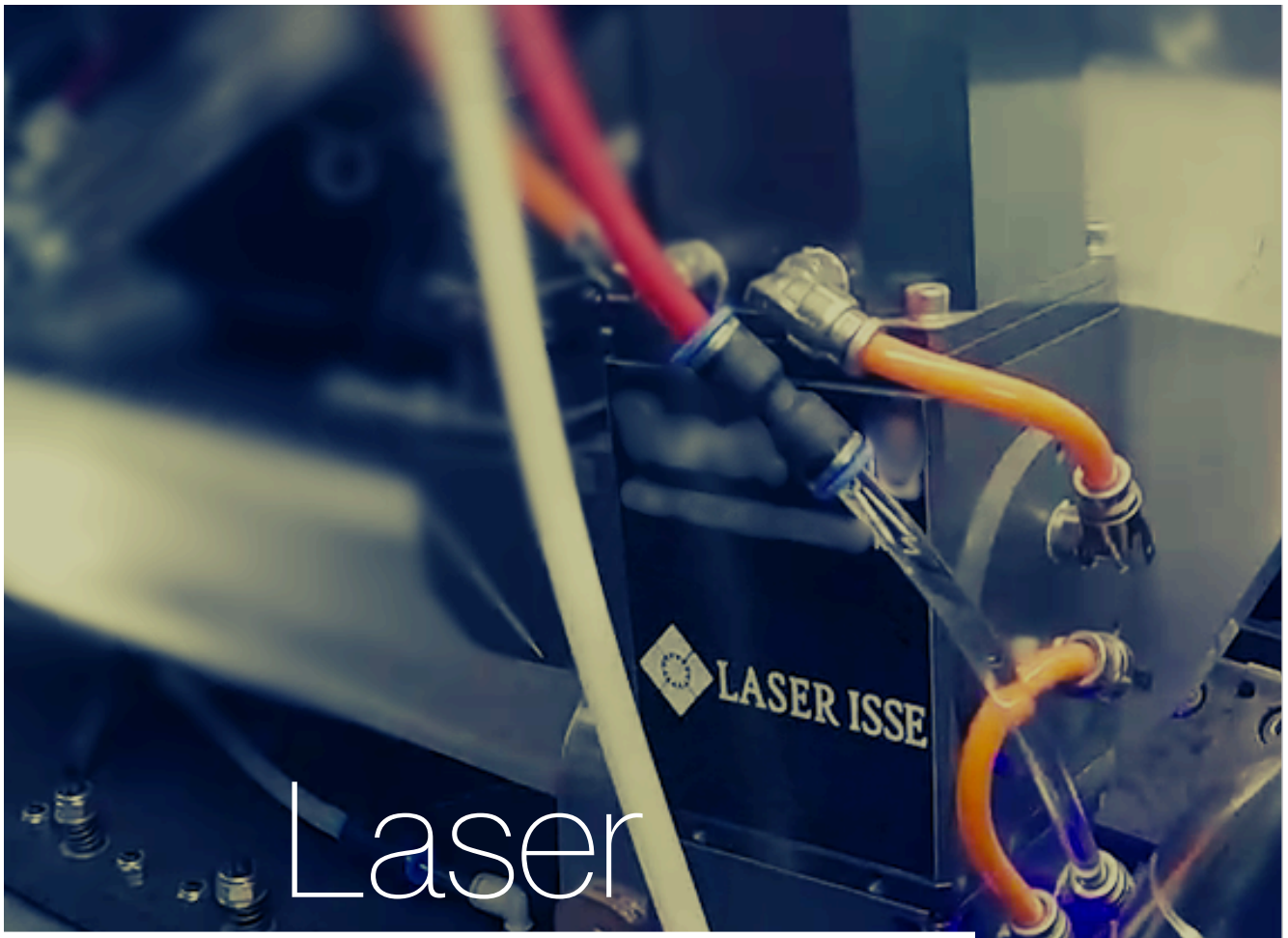
Positioning Accuracy
 $\pm 50 \mu\text{m}$

Max. Acceleration
20 m/s²

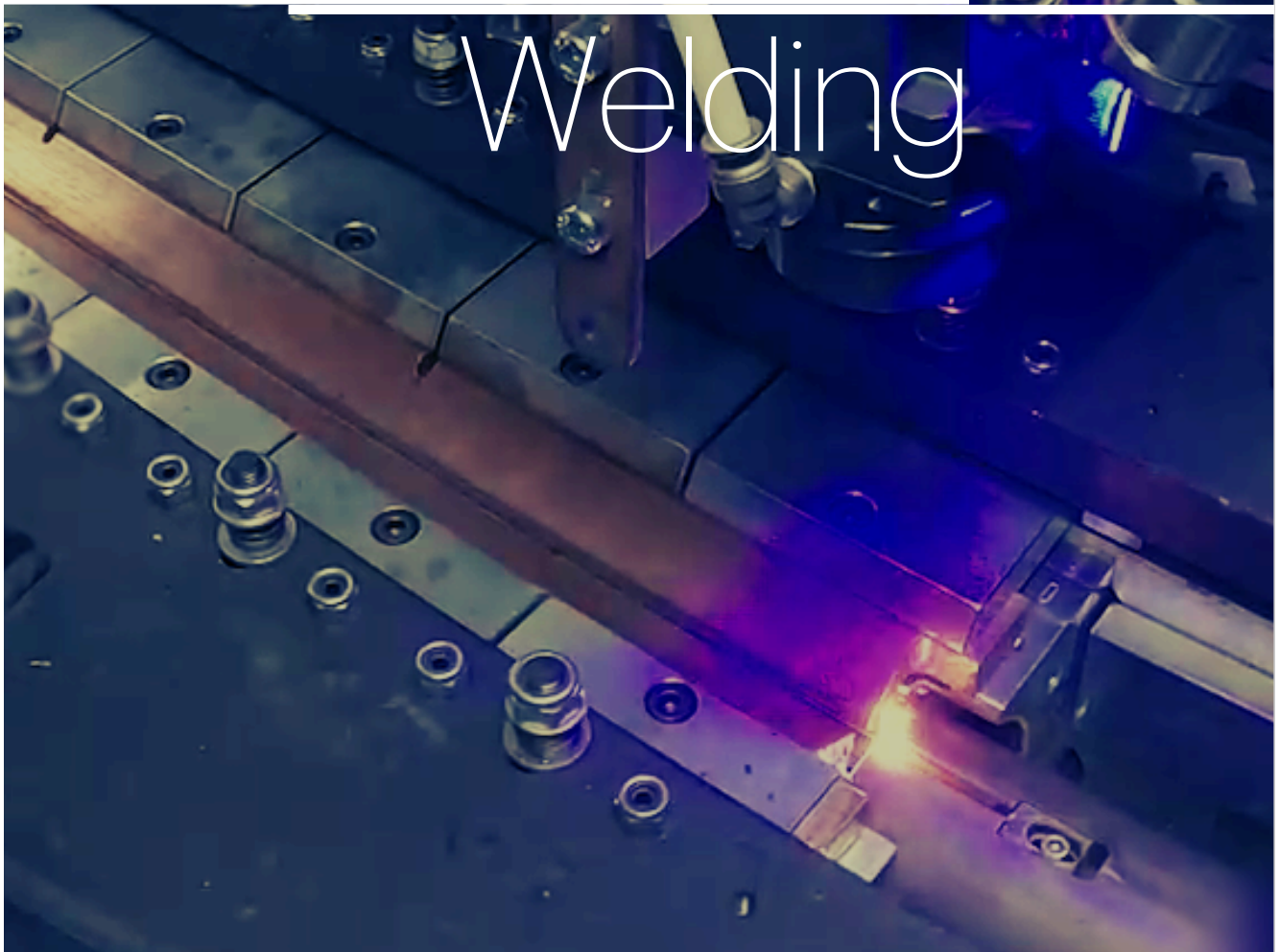
Max. Jog Speed
 $\leq 240 \text{ m./min}$

CNC
FANUC / SIEMENS / BECKHOFF

Repeatability
 $< 20 \mu\text{m}$



Laser



Welding

Safety First

Protect before Project

These powerful beams of light are used in numerous applications in industrial manufacturing. However, with great power comes great responsibility.

The intense light can cause severe eye injuries, including permanent blindness and skin burns. Moreover, scattered or reflected beams can be just as dangerous as direct exposure. This is why it is crucial to have robust safety measures in place before operating any laser equipment.

Laser ISSE Cells are produced in accordance with IEC 60825-1 standards by using **Lasermet** laser safety equipment, which makes them **Class 1 Laser Safety Cells**.



FULLY AUTOMATED COIL TO CHIMNEY PRODUCTION LINE



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Decoiler

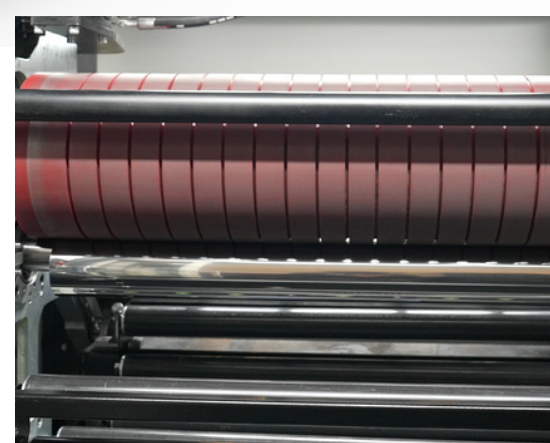
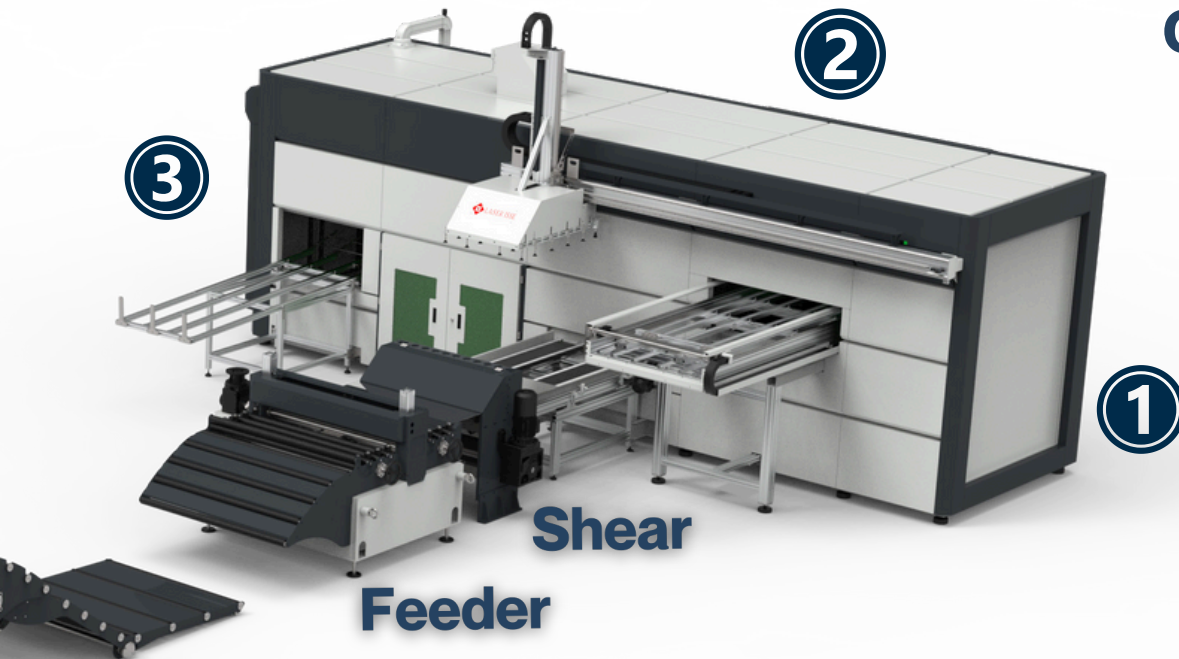
Straightener

Fully-Automated production of high-quality tubes & pipes with a **thickness of up to 3 mm**. Laser ISSE provides incredibly adaptable automated pipe production lines that can simultaneously handle **decoiling, roll-forming**, and **welding**.

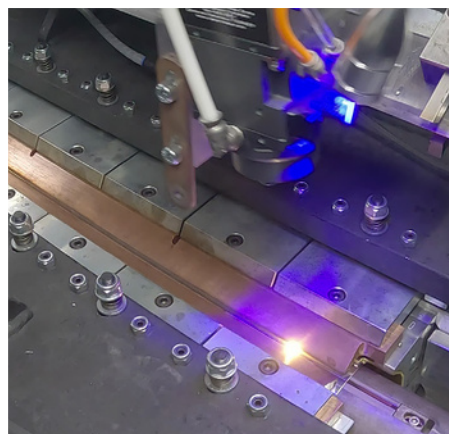
This solution converts pipes of various sizes and materials through several interconnected processes into finished pipes suitable for further processing.

Fully-Automated manufacturing lines offer **flexible** and **efficient round and oval tube production**, enabling businesses to stay competitive. It's an ideal solution for production of medium and large batch sizes.

Outer Case Cylinder Tube Pipe



① ROLL-FORMING
STATION



② LONGITUDINAL
LASER WELDING



③ STACKING
UNIT

Specifications

Diameter Range
78 mm - 710 mm

Tube Length
250 mm - 1500 mm

Material Thickness
0,4 - 3,0 mm

Material
SS, MS, GI, AL

Options

End Forming

Beading

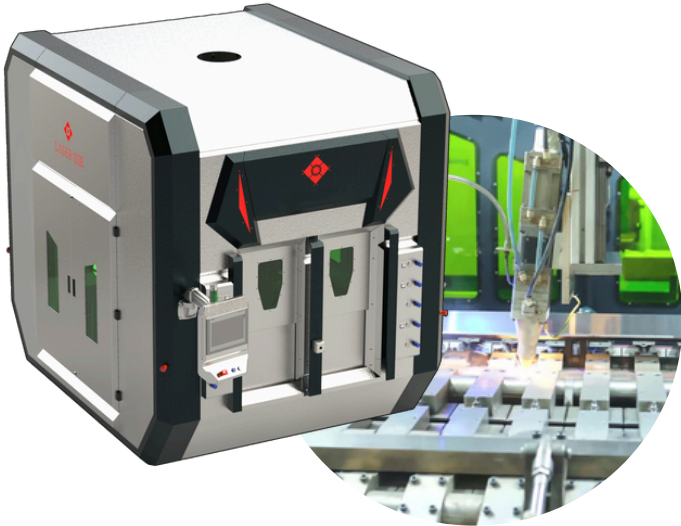
Marking Unit

Automated Transfer to Next Process

Tube Welding Cell



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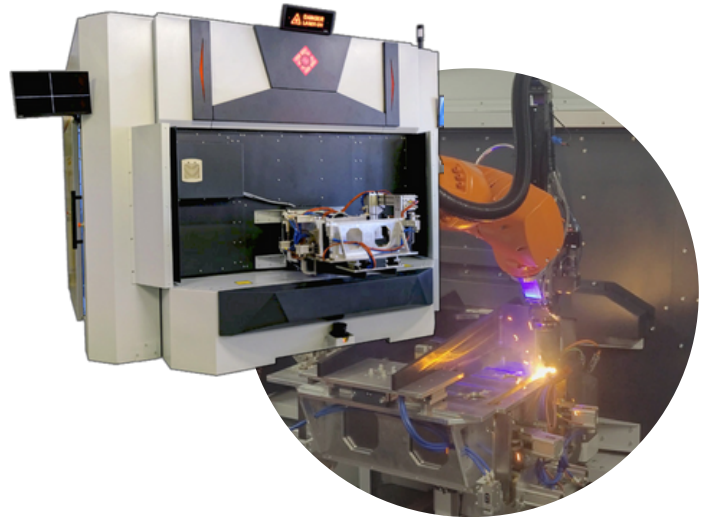
Features

- 3 Axis Translation Stages
- Twin Station Clamping Devices
- Robust Rigid Body
- Low Cost Maintenance
- Custom Design HMI
- Different Tube Diameters

Rotary Indexing Welding Cell



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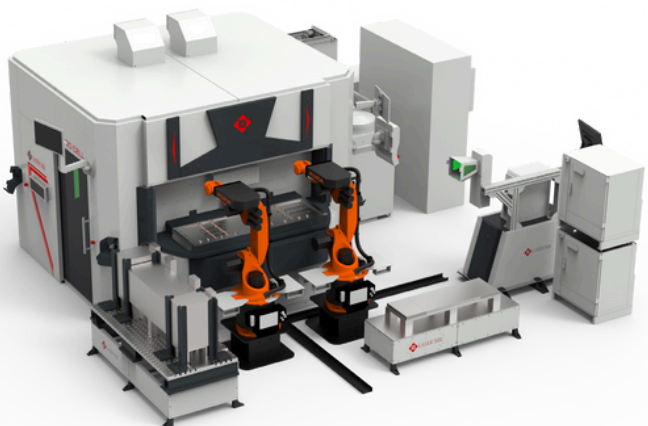
Features

- Class 1 Laser Safety
- High-Precision Indexing Table
- Optional Process Monitoring
- Offline Programming
- Custom Design Fixtures
- Welding of Various Metal Types

Tailored Blank Welding Solutions



Watch Video



Features

- Integrated Seam Tracking Sensor
- Reduced Floor Space Requirements
- <2 Sec Part Loading
- 6 DOF Flexibility
- Angled Welding Line Possibility
- Fixture Integrated Exhaust System
- Custom Design Fixtures
- Optional Process Monitoring



Laser

Marking

Laser Marking Excellence



CLASS 1

FREESTANDING UNIT



CLASS 1

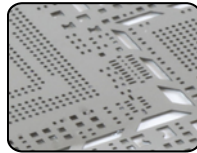
FREESTANDING TURNABLE UNIT



Metal Engraving



Plastic Marking



Micro Cutting



2D - 3D
Engraving



Traceability Marking

Laser Source
Fiber - UV - CO2

Power Range
3W - 2000W

Marking Field
50mm to 1200mm

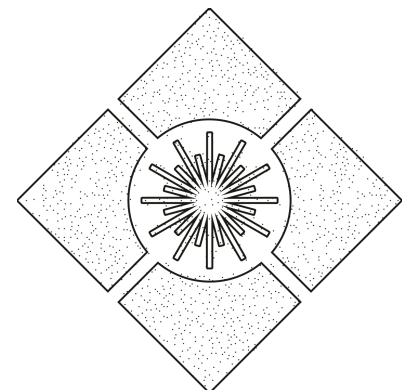
Cooling System

Air or Water

Features

- Remote Assistance
- User Friendly HMI
- No Consumable Parts
- 3D Part Marking & Engraving

Windows Based Controller
OPC UA Communication
Integrated QC System
C-Axis Integration



Invisible Coding



Twin Station
Multi-Axis



Robotic
Laser Marking



7 Axis
Mobile System

Features

Robotic Integration
Rotary Indexing Table
I/O Connection Support
Integration to Built-in Line
Camera Integration
Product Based Software

Mark
On The Fly



Advantages



Non-Contact Process



Traceability



SAP, MES Communications



Automation Possibilities



Cost Effective



High-Precision Process



Environmentally Friendly



No Consumables



Fast Application, Robust Results



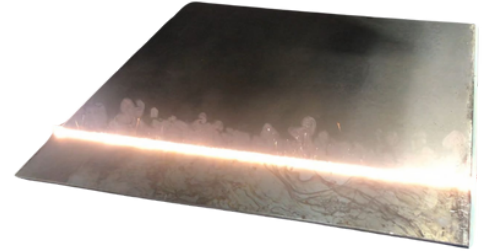
Laser

Cleaning

The Future of Surface Ablation

Environmentally Friendly

Laser cleaning is an innovative technology that removes contaminants, rust, coatings, and other unwanted materials from surfaces without physical contact or environmental harm.



Advantages



NON - CONTACT
PROCESS



AUTOMATION
POSSIBILITIES



NO
CONSUMABLES



HIGH-SPEED
PROCESS



COST
EFFECTIVE



MINIMAL THERMAL
EFFECT



HIGH-PRECISION
PROCESS



FAST APPLICATION
ROBUST RESULTS

Handheld Cleaning

Anytime, Anywhere



Watch Video



Ergonomic Design
Continuous Operation
Multiple Parameter Settings
Adjustable Scanning Modes
Lightweight for Extensive Use
No PC Requirement
Touch Screen Customized HMI

Handheld Device can be used as a **Standard Engraving System** with Z-Axis



ARTIFACT
RESTORATION



MOLD
CLEANING



CONTAMINATION
REMOVAL



AEROSPACE
PARTS CLEANING



WELDING & COATING
PRETREATMENT



FACADE & FASCIA
CLEANING



SURFACE
PREPARATION



RUST
REMOVAL



PAINT
REMOVAL

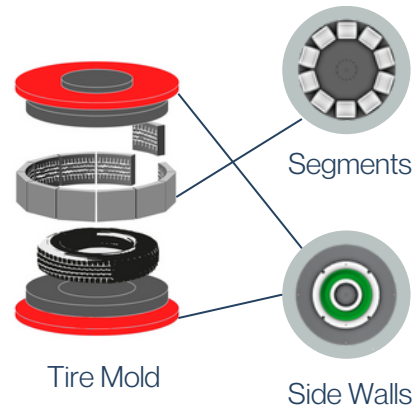
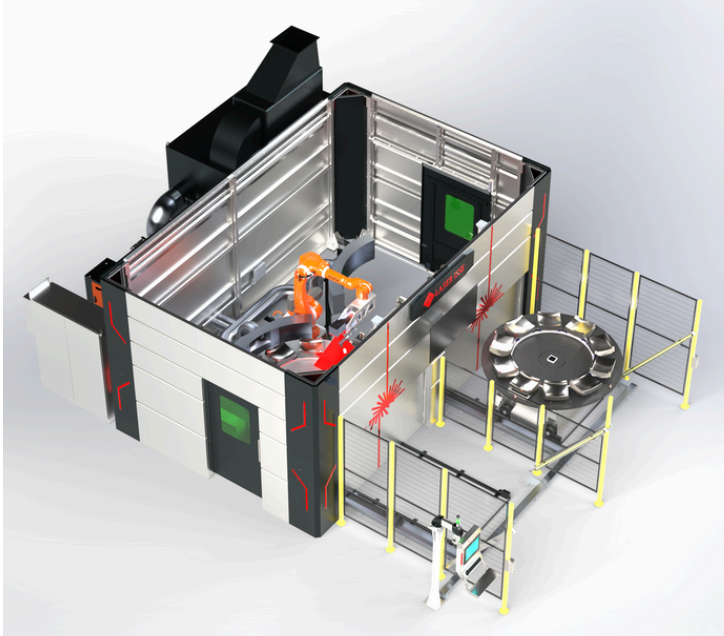


Twin Station Laser Cleaning

Tire Mold Cleaning Cell



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Passenger Car



Light Truck



Truck

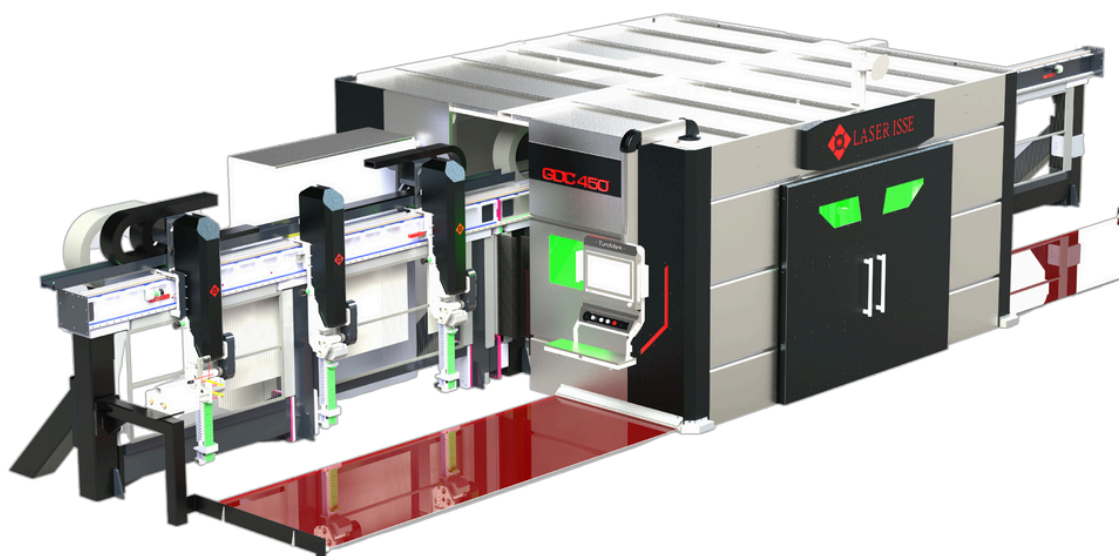
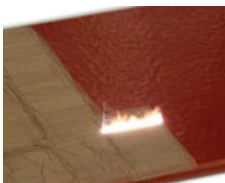
Wide Range of Work Capability

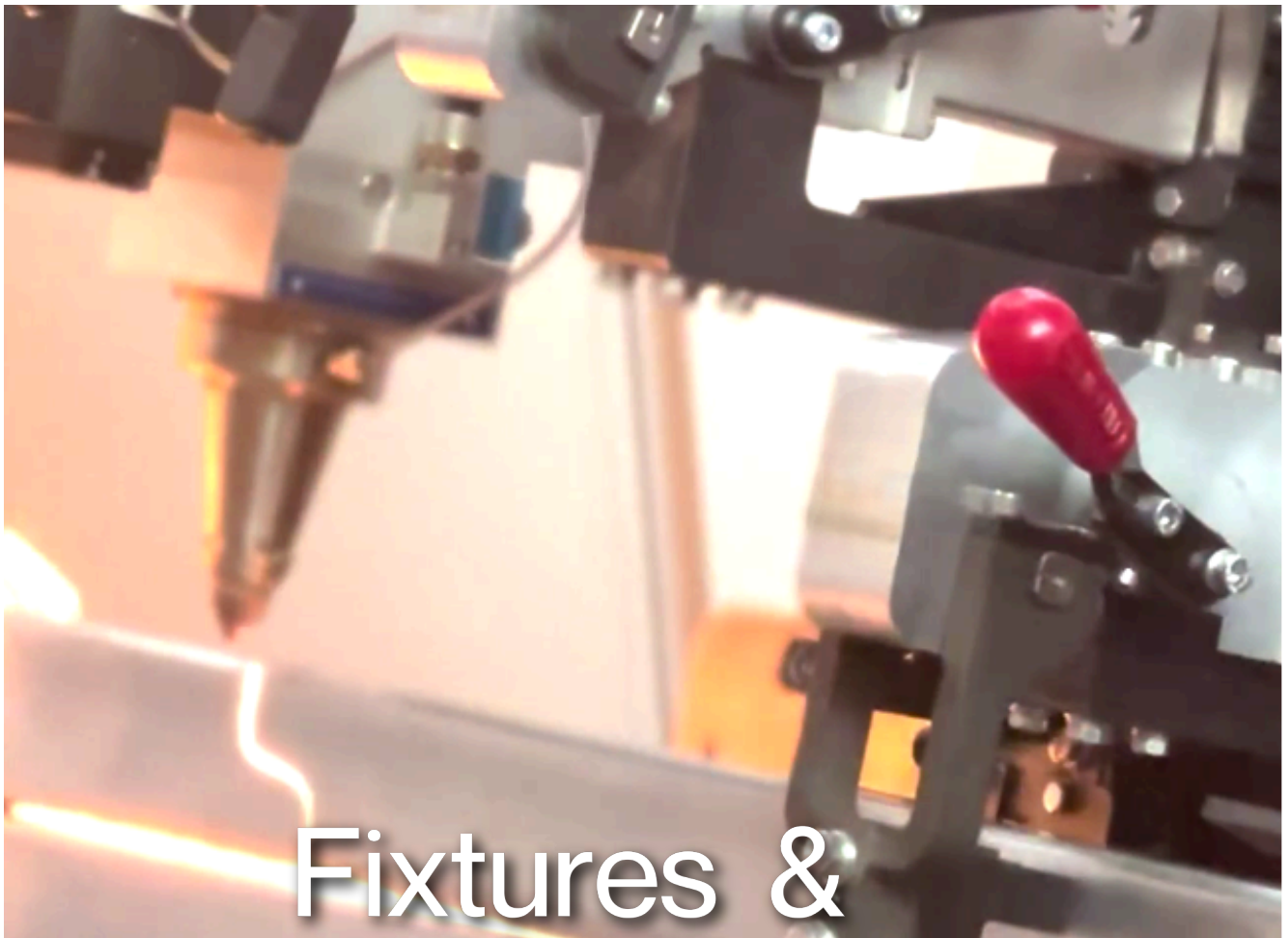
C450 GDC

Busbar Epoxy Cleaning

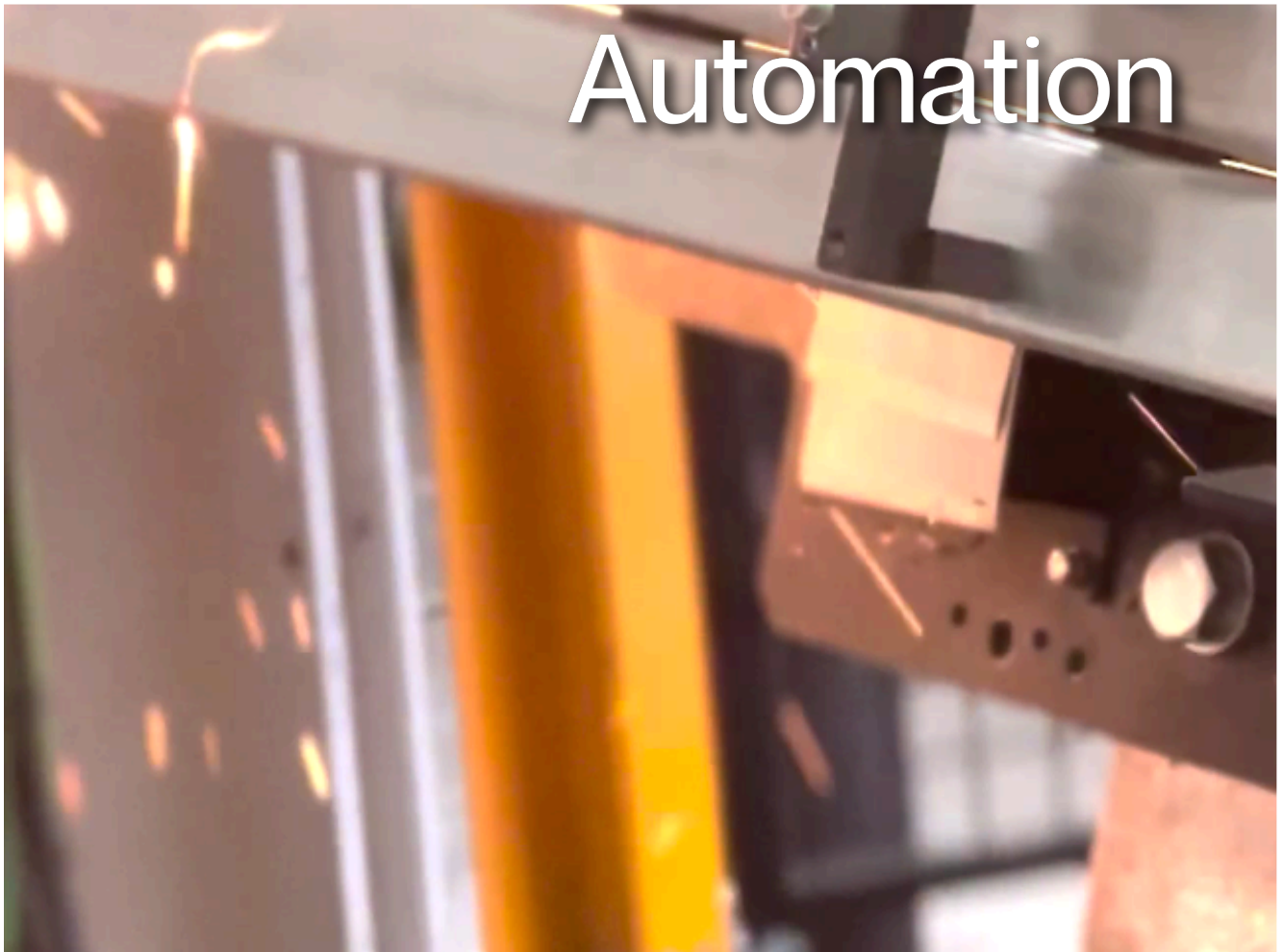


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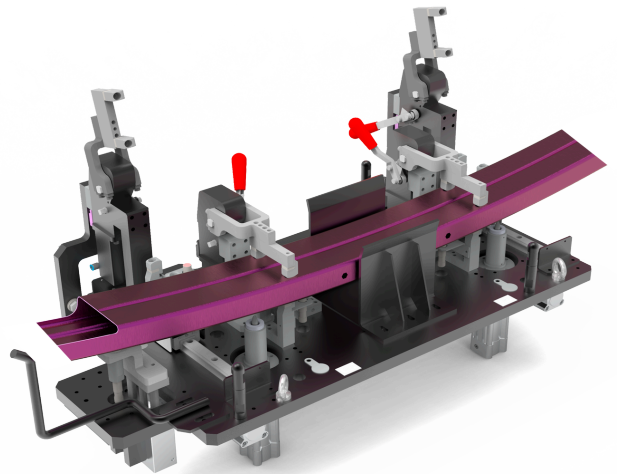
Fixtures &



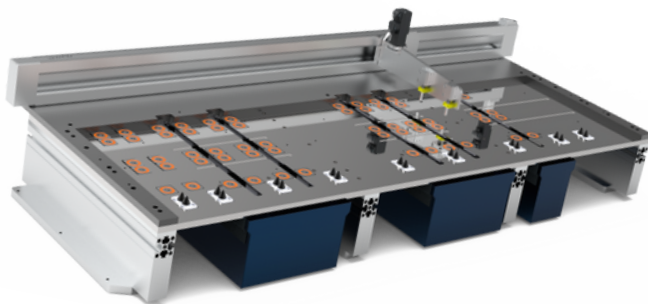
Automation

Cutting Fixture

Adaptive Clamps for Accurate Cutting Path
Destaco / Tünkers Power Clamps
Fixture Grounding Pins
Internal Exhaust
Fixture Identification
Calibration Ball



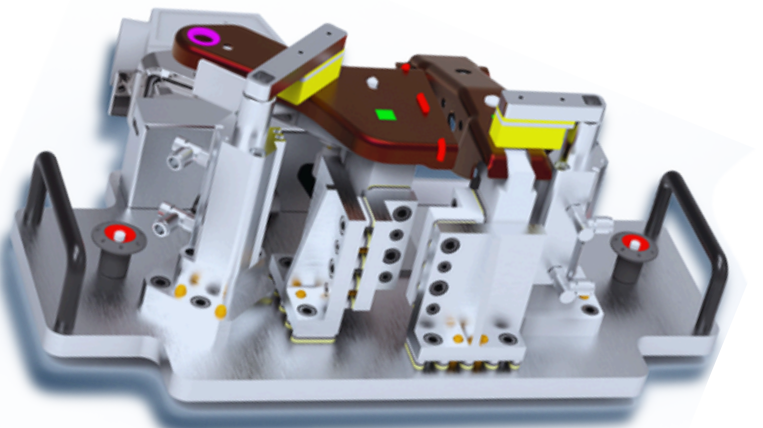
Welding Fixture



Adaptive Clamps
Gap Checkers
Part Measurement
POKA-YOKE
Electro-Magnets
Servo-Driven Universal Fixture
Laser Welding Requirements
Communication between Cell and Fixture

Marking Fixture

Automatic Clamping
Fast Replacement for Marking Process
Marking & Cleaning Process
One Coupling for Air/Electricity
Lightweight



Boiler Jacket

Production Line



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Steps

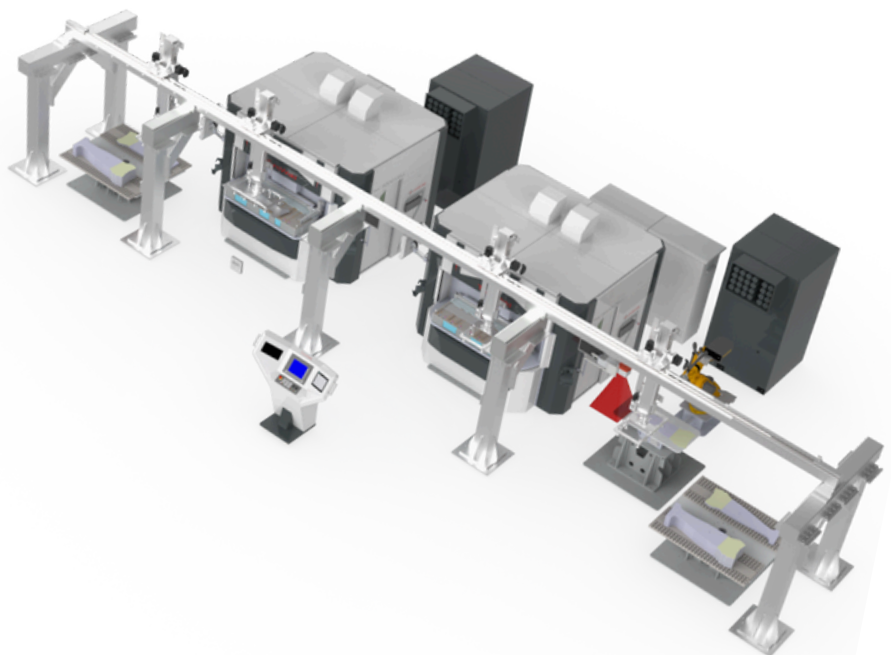
- 1 Stacking
- 2 Transfer
- 3 Cleaning
- 4 Cutting
- 5 Rolling Station
- 6 Rotary Table
- 7 Welding
- 8 Marking
- 9 Unloading

Tailor Welded Blank

Automated Production Line

Steps

- 1 - Loading
- 2 - Ablation or Wire Feeding
- 3 - Welding
- 4 - Marking
- 5 - Quality Control
- 4 - Unloading



Transform your methods with automated laser solutions.

All Laser Solutions

Under One Roof



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